

April 22, 2024

INDUSTRIAL COMMUTATOR COMPANY LTD.

30 Alliance Boulevard
Barrie, Ontario L4M 5K3

Attention: David R. Simpson / 705.728.1469 extension 103 / daves@commutator.ca

MAXCUT MLF-6040-10 HEAVY DUTY CNC FACING LATHE BUDGETARY QUOTE

Dear Dave,

Thank you for the opportunity to submit this budgetary quote for the **MAXCUT MLF-6040-10 HEAVY DUTY CNC FACING LATHE**.



shown with optional full enclosure



FEATURES:

- Fagor 8055 control with 10.4" colour TFT LCD screen
- 22/33kW spindle motor
- 4-position electric VDI tool turret
- 800mm wide bed way
- 6000 lbs. maximum weight capacity
- 50" 4-jaw chuck: two-piece jaw type
- standard door guard, optional full enclosure as shown in the above picture
- chip conveyor
- automatic coolant
- automatic lubrication
- anchor bolts, leveling pads, leveling bolts

SPECIFICATIONS

CAPACITY

maximum swing	1500mm (60")
maximum swing over cross slide	1300mm (52")
maximum turning length	1000mm (40")
maximum weight of workpiece	2000kg (4400 lbs.)
bed width	800mm (31.5")

SPINDLE

spindle motor	229/33kW (29.5/44.2 hp)
spindle bore	255mm (10.04")
spindle nose	A2-20
spindle speed range	from 5 to 245 rpm

TOOL TURRET

type	electric
number of stations	4
turning tool size	32mm (1.25") square



TRAVEL

X-axis	685mm (27")
Z-axis	1000mm (40")

FEED RATE

X-axis rapid feed rate	2m/minute (78.7"/minute)
Z-axis rapid feed rate	3m/minute (118"/minute)

PACKAGE PRICE: US \$196,800



TERMS AND CONDITIONS

The pricing

The shown pricing is in US Dollars F.O.B. Masteel Oakville, Ontario, Canada warehouse. Applicable taxes are extra. CSA approval is included in the package price. Lease + capital financing is available on approved credit.

The payment terms

30% with order, 70% before pick-up.

Warranty

Twelve (12) months.

Delivery

To be confirmed at the time of purchase.

Customer's responsibility

Provide a single concrete slab level foundation per the machine foundation requirements, power to the machine by a certified electrician and hydraulic + way lube oil plus coolant for the machine.

Masteel's responsibility

Assemble / level the machine on the customer's shop floor, complete the machine installation and accuracy test and one day of basic machine operator training.

Pre-Start Health and Safety Review (PHSR) is the responsibility of the customer and is not included in the above pricing.

Please note that this quote is subject to change without notice.

Sincerely,

MASTEEL AMERICA CORPORATION

Ron Nater

Manager, Eastern Canada

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