



MAXCUT ML9-34120 – 8.25 Bore

CSA approved

PRICE: \$59,900. Canadian Dollars

MAXCUT model ML 8.25 HOLLOW SPINDLE LATHE

MAX. SWING OVER BED: 33 inches

MAX. SWING OVER CARRIAGE: 22 inches

SWING OVER GAP: 39 inches

MAX. LENGTH OF WORKPIECE: 120 inches

MAX. LENGTH TO BE MACHINED: 112 inches

MAX. WEIGHTS OF WORKPIECE BETWEEN CENTERS: 6300 lbs.

WIDTH OF BED: 23-5/8

SPINDLE NOSE: A mount

TAPER IN SPINDLE HOLE: 120

SPINDLE BORE: 8.25

SPINDLE SPEEDS: MANUAL, 6 STEPS, RANGE 47 TO 600 RPM

20HP Inverter spindle Variable speed between steps

Pitch of Longitudinal Lead Screw, 4 threads per inch

Pitch of cross feed screw, 5 threads per inch

NO. OF LONGITUDINAL AND CROSS FEEDS: 32

FEED RANGE PER REV. OF SPINDLE: LONGITUDINAL, 0.004 TO .059 Inches

FEED RANGE PER REV. OF SPINDLE: CROSS, 0.002 TO .03 Inches per Rev

METRIC THREADS: 22 KINDS; 1 TO 15 mm

INCH THREADS: 28 KINDS; 1 TO 15 T.P.I.

MODULE THREADS: 21 KINDS; 0.5 TO 7.5 mm

PITCH THREADS: 20 KINDS; 28 TO 2 D. P.

TRAVEL OF QUILL: 11.81 inches

TAPER IN QUILL: Morse no. 6

TRAVEL OF CROSS SLIDE: 19.625 INCHES

TRAVEL OF TOP SLIDE: 9.44 INCHES

POWER OF MAIN MOTOR 20 HP

POWER OF RAPID MOTOR: 1.1 KW

NET OVERALL DIMENSION OF THE MACHINE: L-242.5W-53.5H-65 Inches

PACKING DIMENSION OF THE MACHINE: 268x70.875x78.75 Inches

N. W. / G. W.: 12180 / 13650 LBS

HARDENED & GROUND BEDWAY

ELECTRICAL POWER: 220V/3PH/60HZ



STANDARD ACCESSORIES

TAPER TURING DEVICE: LENGTH = 19.685 Inches

3 JAW CHUCK, DIA. OF 19.685 Inches- 1 SET (REAR MOUNTED – 8.25” BORE)

24 inch 4 Jaw Chuck - 1 SET (FRONT MOUNTED – 7” BORE)

STEADY REST, .984 TO 7.875 Inches- 1 SET

FOLLOW REST, 1.18 TO 7.875 inches- 1 SET

COOLANT SYSTEM

WORK LIGHT

SPECIAL TOOLS

BIG STEADY REST WITH ROLLERS RANGE 7.875 TO 15.75 Inches

Price:	Prices are Net. All prices are quoted in Canadian DOLLARS Unless otherwise noted. <i>Due to constant fluctuations in Currency Exchange rates, Prices may change without notice and prices published may not be current for incoming stock. All taxes extra</i>
Terms:	Payment in full prior to shipping.
Delivery:	From Stock.
FOB:	Masteel Edmonton, Alberta.
Warranty:	NEW- EQUIPMENT: 90 days Parts & Labour. Travel & accommodations extra cost.

All electrics warranted by manufacturer. All parts are FOB Vancouver unless otherwise specified. All shipments are by ground transport. Fuses, wipers, and other normal wear items are not covered under this warranty.

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NOTE: All specifications are approximate, and are not binding in any way. We Endeavour to make information as complete and accurate as possible. If you notice a discrepancy, please let one our sales people know so that the error can be changed.