

table length x width: 2800 x 700mm / 3500 x 850mm / 4200 x 850mm / 5500 x 850mm  
 maximum table load: 4000kg / 6000kg / 7800kg / 9500kg

X-axis: 1850mm / 2100mm / 3200mm / 4200mm / 5200mm  
 Y-axis: 850mm / 610mm / 850mm / 850mm / 850mm  
 Z-axis: 850mm / 610mm / 850mm / 850mm / 850mm

spindle interface: ISO #40 / ISO #50  
 maximum spindle speed: 10000 rpm / 6000 rpm  
 maximum spindle power: 18.5kW / 30kW

### included features

Fanuc i Plus / Heidenhain TNC 7 / Fagor elite control  
 portable manual pulse generator (electronic handwheel)  
 steel belt type lift-up chip conveyor + bucket

### optional equipment

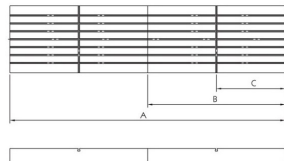
high pressure through spindle coolant with ISO#40 spindle  
 Renishaw radio controlled tool + part probe system  
 4<sup>th</sup> axis rotary table in one or two work zones  
 (with fixture plate and end support for long fixtured part machining)  
 robot part loading/unloading package

For a detailed quote contact Ron Nater @ 647-270-4434 / [ron@masteels.com](mailto:ron@masteels.com).

#### NO TABLE OVERHANG

NO NON-CUTTING SET-UP TIME WITH DUAL WORK ZONES  
 (AND **OPTIONAL 4<sup>TH</sup> AXIS ROTARY TABLE** IN ONE OR TWO WORK ZONES)

#### Table dimension



	TC-3900FC-4900FC-5900
A	3500 4500 5500
B	1750 2950 3750
C	875 1125 1375
D	850 850 850



#### REMOVABLE CENTRE DIVIDER

FOR LARGE OR MANY PART FIXTURE SINGLE WORK ZONE  
 (WITH **OPTIONAL 4<sup>TH</sup> AXIS ROTARY TABLE + END SUPPORT**)

#### Working dimension

