



Operator Training Report

Requested by: Ron Nater

Date: 2023-12-06

Warranty:

V

Non-Warranty:

Company Name: Industrial Commutator Company Ltd.	Customer P.O. #: 29398
Address: 30 Alliance Boulevard, Barrie, Ontario L4M 5K3	
Contact Name: David R. Simpson	Phone: 705-728-1469 ext. 103
email: daves@commutator.ca	
Machine Description: Masteel turning centre	
Model #: MTC25-0920	Serial #:
Delivery Date: 2023-09-25	Purchased from: Ron Nater

Operator Training by: Dev Shah

Training completed:

— Provide Training on Power on, Homing of AXES, Tool Calibration with probes, and how they can download/upload programs using WinDNC software or USB stick.

→ But there were couple of things were not working like,

1) All tools were not available.

2) Joes was not there so customer can not able to put part

3) Proper cable to connect machine with PC was not there so we cannot able to use WinDNC.

→ customer ask another half day training from when they are ready

→ Setup Clump/unclump spindle sensor.

→ discuss regarding communication setup with Ethernet or RS 45.

Parts:	
Service Hours:	5.0 hrs (1)
Travel Hours:	2.0 hrs (1)
Travel Kilometres:	

Customer Signature:		Date:	06/12/2023
Customer Name:	Roy Forgot		