

December 13, 2022

DARKAT FLUID POWER SPECIALIST

20 Melanie Drive, Unit 14
Brampton, Ontario L6T 4K9

Attention: Mr. Darren Boudreau / 647.833.7176 / dboudreau@darkat.ca

MAXCUT MLNC-2280MD4 CNC FLAT BED LATHE

Dear Darren,

Thank you for the opportunity to quote the **MAXCUT MLNC-2280MD-4 CNC FLAT BED LATHE** for your shop in Brampton, Ontario.



MAXCUT MLNC-2280MD-4 CNC LATHE SPECIFICATIONS

CAPACITY

swing over bed	560mm (22")
swing over cross slide	280mm (11")
distance between centres	2000mm (78.74")

BED

width of bed	400mm (15.75")
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SPINDLE

spindle nose	D1-11
spindle speed range (4 steps)	from 13 to 1600 rpm
spindle bore	104mm (4")
spindle motor	15 hp

TRAVEL

X-axis travel	350mm (13.78")
Z-axis travel	1800mm (70")

HYDRAULIC TOOL TURRET

number of tool stations	8
shank height for square tool	25mm (1")
shank diameter for boring bar	38mm (1.5")

RAPID FEED RATE

X/Z-axis	15m per minute (590" per minute)
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MANUAL TAILSTOCK

tailstock quill diameter	95mm (3.74")
tailstock quill travel	230mm (9")
tailstock centre taper	MT#5

MACHINE DIMENSION + WEIGHT

machine length x width x height

5550 x 2270 x 2270mm (220" x 90" x 90")

machine weight

5080kg (11,176 lbs.)

power requirement

400V

STANDARD & INCLUDED EQUIPMENT

- Fagor 8055 conversational control
- oversize cross slide with preparation for 2nd tool post
- auto lubrication system
- coolant system
- full enclosure chip/coolant guarding
- chip conveyor
- 12" 3-jaw manual chuck
- 18" 4-jaw manual chuck
- 14" steady rest
- tailstock centre
- tool box with adjusting tools
- work light

PACKAGE PRICE: \$116,480 CANADIAN

TERMS AND CONDITIONS

The pricing

The shown pricing is in Canadian Dollars F.O.B. Masteel Oakville warehouse and *only applies to the quoted stock machine*. Applicable taxes are extra. CSA approval is included in the pricing.

The payment terms

30% with order, 60% before pick-up, 10% 30 days after delivery.

Warranty

Twelve (12) months.

Delivery

Stock at the Masteel Delta, British Columbia warehouse, *subject to prior sale*.

Customer's responsibility

Provide a single concrete slab level foundation per the machine foundation requirements, power to the machine by a certified electrician and hydraulic + way lube oil plus coolant for the machine.

Masteel's responsibility

Assemble / level the machine on the customer's shop floor, complete the machine installation and accuracy test and one day of basic machine operator training.

Pre-Start Health and Safety Review (PHSR) is the responsibility of the customer and is not included in the above pricing.

Please note that this quote is subject to change without notice.

Sincerely,

MASTEEL AMERICA CORPORATION

Ron Nater

Manager, Eastern Canada

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